

DAMSAK recommended maximum fill rates

[Note: these rates are expressed as filling rates of Liters per hour – only the top overflow pipe changes in diameter, regardless of the size of the bottom flange, or side flange if filled via this]

Diameter of TOP OVERFLOW pipe	Maximum fill rate (per HOUR)
20mm	1600L/hr
40mm	6000L/hr
50mm	10000L/hr
80mm	22000L/hr
110mm	40000L/hr
125mm	62000L/hr
140mm	77000L/hr
160mm	100000L/hr
200mm	158000L/hr